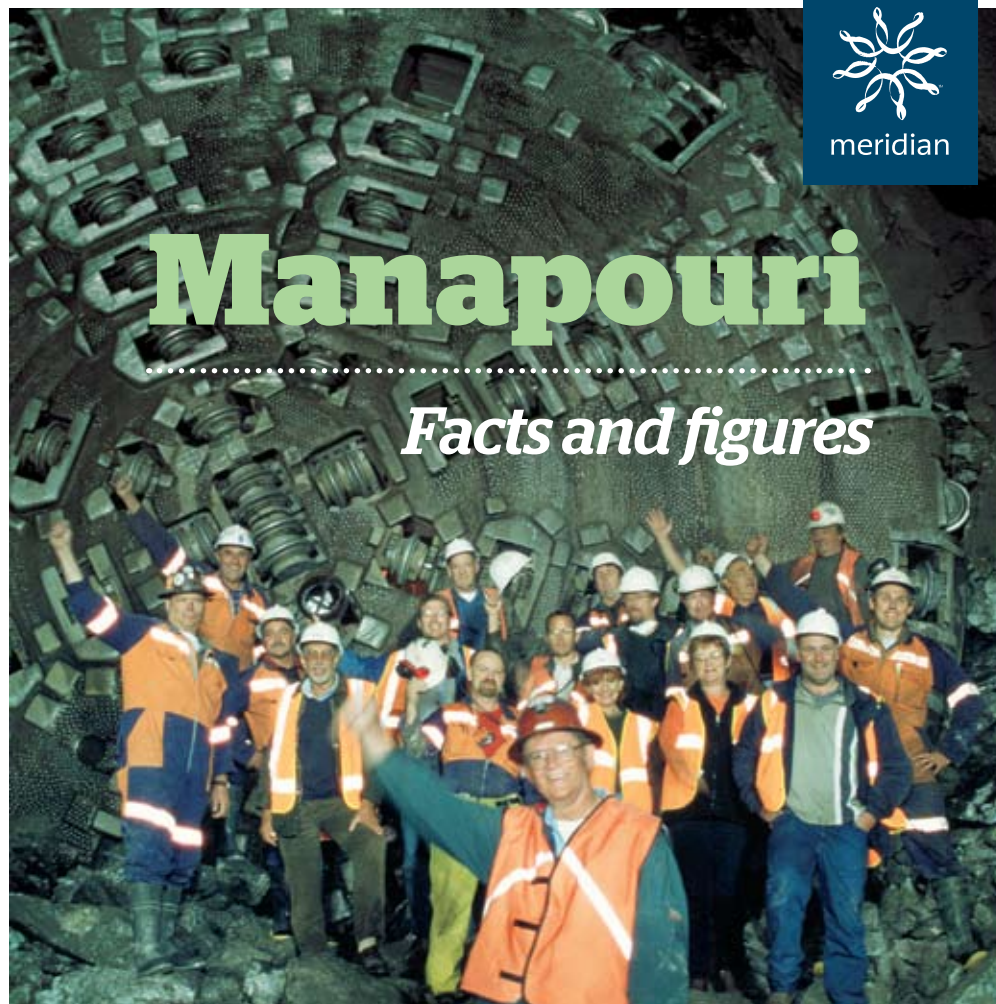




meridian

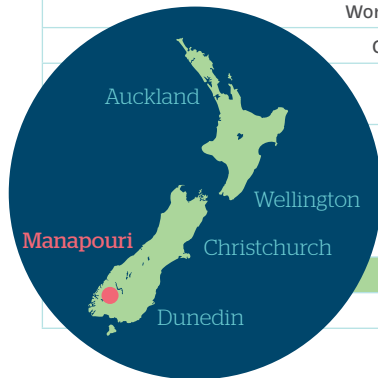
# Manapouri

*Facts and figures*



# Significant dates

Lake Manapouri discovered by Europeans	1852
Potential for a hydro scheme first recognised by Mr P S Hay, of Public Works Department	1904
Public Works Department survey parties investigate the area	1927
Aluminium Co. of Canada examines water resources	1947
Ministry of Works reports on various possible schemes	1954
Building restrictions on Crown Land within 100 feet (30m) of average water level of Lake Manapouri	1955
NZ Government invites Consolidated Zinc to consider hydro-electric potential of Lakes Manapouri and Te Anau	1959
Consolidated Zinc Prop. Ltd. granted rights to develop power from Manapouri/ Te Anau lakes, Waiau and Mararoa rivers	1960
Petition of 25,000 signatures against raising of Lake Manapouri	1960
Manapouri Development Validity Act enacted	1960
Bechtel Corporation's investigations for Consolidated Zinc begin	1961
Power station site reached by vertical tunnel	1961
Work and investigation suspended	Apr, 1962
Government to build power station	Jan, 1963
Bechtel instructed by Ministry of Works to start construction	Feb, 1963
Manapouri - Te Anau Development Act enacted	Aug, 1963
The Wanganella arrives at Deep Cove	29 Aug, 1963
Wilmot Pass Road commenced	Sept, 1963
First shot fired on Tailrace Tunnel	4 Feb, 1964
Wilmot Pass Road completed	1 Nov, 1965



1963 Act amended to let Crown take more power from Manapouri for National Grid	1966
Transmission Line started	June, 1966
Manapouri controlled level 610ft (185.9m) ASL 27.5 ft (8.4m) above natural mean level	July, 1966
Pilot shoreline clearing carried out	1967



Justice Minister Ralph Hanan fires the last shot in the first tunnel, which was packed with too much dynamite.

Tailrace Tunnel hole through	5.42am, 22 Oct, 1968
Work on Tailrace Tunnel completed	29 Aug, 1969
Tunnel filled with water	6 Sep, 1969
First power transmission	14 Sep, 1969
Second machine commissioned	29 Sep, 1969
Third machine commissioned	16 Oct, 1969
Fourth machine commissioned	30 Oct, 1969
Wanganella leaves Deep Cove for Hong Kong	17 Apr, 1970
Second petition of 264,900 signatures presented	Dec, 1970
First aluminium smelted at Tiwai Point	Apr, 1971
Power Station complete	Sept, 1971

## Significant dates *continued*

Te Anau Lake Control started	<i>Feb, 1972</i>
Transmission lines completed	<i>28 Apr, 1972</i>
Manapouri Lake control started	<i>July, 1972</i>
Guardians of the Lake established	<i>10 Feb, 1973</i>
Te Anau outlet into Waiau river diverted	<i>Apr, 1974</i>
Manapouri to be operated within natural levels	<i>Nov, 1975</i>
Guardians of the Lake Guidelines announced	<i>17 Sep, 1977</i>
Government endorses the Guardians' guidelines	<i>22 Dec, 1977</i>
Second Manapouri Tailrace Tunnel (2MTT) given go-ahead	<i>10 Dec, 1997</i>
2MTT: First blast of construction at West Arm	<i>9 Jun, 1997</i>
2MTT: First blast of construction at Deep Cove	<i>23 Sep, 1997</i>
Tunnel Boring Machine (TBM) arrives at Deep Cove	<i>10 Apr, 1998</i>
Work continued 24 hours a day, seven days a week	<i>12 Jun 1998 – 13 Mar, 2001</i>
TBM demobilisation completed	<i>12 May, 2001</i>
Second tailrace fully operational	<i>5 May, 2002</i>



Half-life refurbishment

*March, 2008*

## Major quantities

*(Approximations only)*

<i>Original project</i>	
Total underground rock excavated from all areas	<i>1,391,490 m<sup>3</sup> 1,820,000 yards<sup>3</sup></i>
Total open cut excavation in all areas	<i>1,758,476 m<sup>3</sup> 2,300,000 yards<sup>3</sup></i>
Total concrete poured in all areas	<i>298,176 m<sup>3</sup> 390,000 yards<sup>3</sup></i>
Approximate tonnage hauled over Wilmot Pass	<i>86,000 tonnes</i>
Total quantity of explosives	<i>3,300 tonnes</i>
Total reinforced steel used in all areas	<i>3,333 tonnes</i>
Total power consumed in all areas	<i>2.4 GWh</i>

Largest load to be hauled over Wilmot Pass was 97 tonnes of transformers.

## Transmission line

Length – Manapouri to Invercargill	<i>145 km/90 miles</i>
First span of transmission line from switchyard	<i>1.18 km/3,870 ft</i>
Weight of cable on first towers	<i>21 tonnes</i>
Conductor cables	<i>Twin pheasant 37/146 ACSR</i>
Distance between each phase	<i>9.14 m/30 ft</i>
Voltage	<i>220,000 volts</i>
Number of towers to Invercargill	<i>352</i>

# Rainfall

At 4am on 26 August 1980 the Mararoa flow reached 950 cumecs, taking out the centre support for the bridge at Red Cliffs. With Manapouri control gates fully open, an estimated 500 cumecs flowed into Lake Manapouri. The contaminated flood water reached half-way to Stoney Point.

## Deep Cove

802.6 mm (31.6 inches) of rain in three days *22-25 April, 1967*

400 mm (15.75 inches) of rain in one day *25 April, 1967*

## West Arm

276.4 mm (10.9 inches) on 27 January 1984

1975 was the second wettest year on record in Te Anau, with a rainfall of 1303 mm (51.3 inches). West Arm recorded 4565 mm (179.7 inches), Milford 7792 mm (306.8 inches).

# Generators

Made by Siemens Aktiengesellschaft, Germany

Rated voltage *13,800 volts*

Weight of rotating generator parts *284 tonnes*

Diameter of stator bore *5.6 m/18 ft 4.5 in*

Diameter of rotor *5.55 m/18 ft 2.5 in*

Total thrust bearing load *477 tonnes*

## Original:

Rated current *4,390 amps*

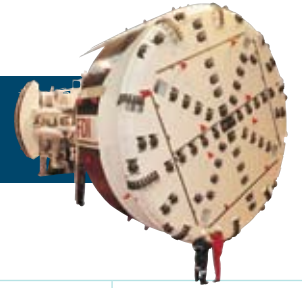
Rated output *1-4, 105 MVA  
5-7, 120 MVA*

## Upgraded:

Rated current *5,648 amps*

Rated output *1-7, 135 MVA*

Type was Atlas Copco Robbins, built by Markhams, Sheffield, England.



# Tunnel Boring Machine (TBM)

Weight	<i>1,500 tonnes</i>
Total length (including trailings)	<i>500 m/1640 ft</i>
Average advance rate achieved	<i>10m per day/32.81 ft</i>
Best advance rate achieved	<i>April 2000, 20m per day, 65.62 ft</i>
Total number of cutters on face of TBM	<i>68</i>
Total cutters replaced	<i>4084</i>

# Original power station project

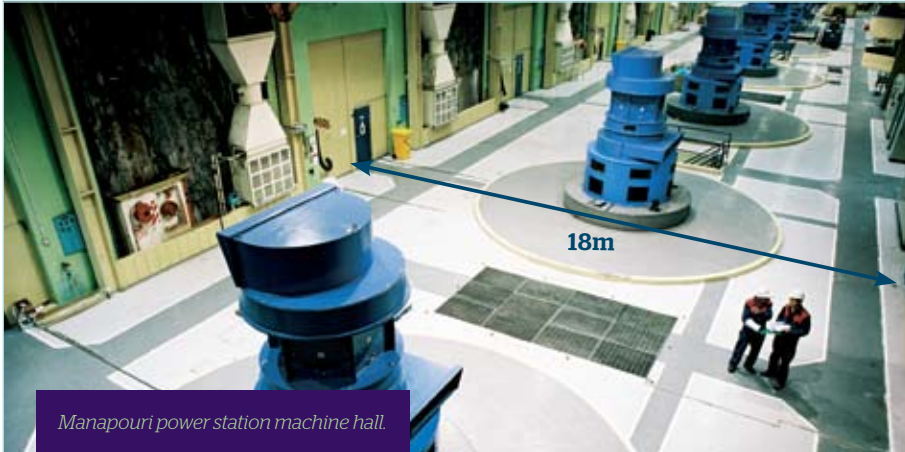
Total man hours on contract	<i>7,999,136</i>
Total reported accidents	<i>1,707</i>
Total fatal accidents on the job	<i>16</i>

# Second tailrace tunnel

Total man hours on contract	<i>1,500,000</i>
Total fatal accidents on the job	<i>nil</i>

## Machine hall

Length	111 m/364 ft
Width	18 m/59 ft
Height (total excavation)	39 m/127.5 ft
Average temperature (at floor level)	20°C/68°F
Number of units	7, 12.8 m/42 ft apart
<b>Floor levels (el*):</b>	
Machine floor	7.9 m/26 ft
Stator floor	3.66 m/12 ft
Turbine floor	-0.3 m/-1 ft
Penstock Gallery	-6.7 m/-22 ft
Draft Tube Gallery	-8.33 m/-27.33 ft
Drainage Gallery	-13.87 m/-45.5 ft



Manapouri power station machine hall.

## Cranes

Made by Savigliano, Italy	
Main	150 tonnes capacity
Auxiliary	15 tonnes capacity
Span	17 m/55.5 ft

## Costs *(Approximations only)*

1963 – 1971	\$ NZD
Original Tailrace Tunnel	41,000,000
Powerhouse and access tunnel (including installation of four machines)	47,000,000
Equipment (purchase of four machines)	7,000,000
Transmission line (four circuits)	18,500,000
Machines 5, 6, and 7 (purchase and installation)	12,000,000
Minor items	2,000,000
Engineering	8,000,000
<b>OVERALL COST OF ORIGINAL PROJECT</b>	<b>135,500,000</b>
1997 – 2002	
Second Tailrace Tunnel	200,000,000
November 1999 – August 2001	
Upgrade of Transformers	10,265,000
1999 – 2007	
Refurbishment of Generators & Mechanical Equipment (Includes Exciters, Generators, Turbine & Wicket Gates)	90,000,000

## 220 KV cables

Length of cable (from generator to switchyard)	263 m/862.9 ft
Height of cable shaft (from stator floor to switchyard)	233 m/765 ft
Diameter of shaft	1.83 m/6 ft
<b>Original Cable:</b>	
Single core – oil filled – paper insulated	
Conductor cross section	Copper 1.94 cm <sup>2</sup> /0.3 in <sup>2</sup>
Sheath	Lead Alloy
<b>Replacement Cable:</b>	
XLPE (Cross link polyethylene) cable	
Conductor cross section	Copper 6.26 cm <sup>2</sup> /0.97 in <sup>2</sup>
Sheath	Alloy 1/2 C

## Turbines

<b>Original:</b>	
Vertical Francis built by Harland Engineering Co. Ltd., Scotland	
Nominal output	105 MW
Operating speed	250 rpm
Diameter of runner (turbine)	3.2 m/10.5 ft
Centre line of turbine	(el*) -3.1 m/-10 ft
Weight of turbine	18 tonnes
<b>Replacement:</b>	
Vertical Francis built by General Electric Canada International Inc	
Nominal output	121.5 MW
Weight of turbine	16 tonnes

## Intakes and penstocks

Diameter – Concrete section:	3.65 m/12 ft
Diameter – Steel section (el*) 33.5 m (110 ft) to bottom:	3.35 to 2.9 m 11 to 9 ft 8¼"
Volume of water at full load	80 m <sup>3</sup> /s, 104.6 yd <sup>3</sup> /s
Speed of water – Concrete section:	6-7.6 m/s, 20-25 ft/sec
Speed of water – Steel section:	9-11.6 m/s, 30-38 ft/sec
Thickness of steel at: (el*) 33.5 m (110 ft) bottom of vertical section dresser coupling	19 mm/¾" 41 mm/1½" 57 mm/2¼"
Intake area (per unit)	914.4 m <sup>2</sup> /1584 ft <sup>2</sup>
Clear space between bars	11.4 cm/4½"
Water velocity through intake	1.25 m/s, 4.1 ft/sec
Trashrack sill	(el*) 169.5 m/556 ft
Size of headgate opening	5 m x 3.6 m, 16.5 ft x 12 ft
Weight of headgate	27 tonnes
Size of stop log	5.4 m x 5 m, 17.7 ft x 16.5 ft
Weight of stop log	12.5 tonnes

Weight of headgate - 27 tonnes.

## Wilmot Pass Road

Height of pass	671 m/2,100 ft
Length of road	21.6 km/12.75 miles
Material excavated	865,889 m <sup>3</sup> /1,132,540 yds <sup>3</sup>
Cost of building	\$2 per 25mm/\$2 per inch

# Hydrology

pH	6.4 to 6.8
Total dissolved solids	23 parts per million
Very soft with 90% saturation of dissolved oxygen even at 443.5 m deep (1455 ft)	
Summer temperature, surface up to:	22°C/71.6°F
Upper 50 ft	16°C/60.8°F
Below 300 ft (yearly constant)	8°C/46.4°F
Winter temperature, surface down to:	7°C/44.6°F
Lake Te Anau area	357 km <sup>2</sup> /138 miles <sup>2</sup> (35,612 hectares) (88,000 acres)
Shoreline	281 km/175 miles
Normal operating levels	201.5 m to 202.7 m 220 yd to 221.7 yd
Catchment area	3,302 km <sup>2</sup> 1,275 miles <sup>2</sup>
Lake Manapouri area	142 km <sup>2</sup> /55 miles <sup>2</sup> (14,164 hectares) (35,000 acres)



In 1988 Manapouri reached its highest record level of 181.54 m/198.5 yd.

Shoreline	161 km/100 miles
Normal operating levels	176.8 m to 178.6 m 193 yd to 195 yd
Catchment area	1,320 km <sup>2</sup> /510 miles <sup>2</sup>
Catchment for Mararoa River	1,256 km <sup>2</sup> /485 miles <sup>2</sup>
Total catchment for both lakes and Mararoa River	5,879 km <sup>2</sup> 2,270 miles <sup>2</sup>
The maximum recorded levels of both lakes before control gates were installed were: (recorded in October 1928)	
Te Anau	204.9 m/224 yd
Manapouri	181.2 m/198 yd
During construction of the control structures in 1975 the lakes reached:	
Te Anau – 8 April	204.78 m/223.9 yd
Manapouri – 11 April	180.84 m/197.8 yd
With the control gate clear of the water, the outflow from Lake Te Anau reached 841 cumecs on 7 April. Inflow into Te Anau on 30 March was 3,848 cumecs, by 6 April this had dropped to 3,141 cumecs.	
In 1988 the lakes reached the highest recorded levels:	
Te Anau	205.11 m/224.3 yd
Manapouri	181.54 m/198.5 yd

## Lift shaft

Diameter of unlined rock	4.5 m/14.66 ft
Control room (Equivalent to a 70 storey building)	(el*) 227 m/745 ft
Machine floor	(el*) 7.9 m/26 ft
Speed of car	6.4 kmh/4 mph

\*el = Elevation above sea level.

# Transformers

Made by Savigliano, Italy	13.8 kV to 220 kV
<i>Original:</i>	
Weight of core winding	78 tonnes
Overall weight	133 tonnes
Weight of oil	36 tonnes
Continuous rating	1–4, 105 MVA, 5–7, 120 MVA
<i>Upgraded:</i>	
Weight of core winding	83 tonnes
Overall weight	138 tonnes
Weight of oil	36 tonnes
Continuous rating	1–7, 135 MVA

# Tailrace tunnels

Amount of water to pump out if dewatering	567,811,768 litres 150,000,000 gallons
Plus seepage of	34,068 litres p/m, 9,000 gallons p/m
<i>Original: (by drill and blast method)</i>	
Diameter (Horse shoe shaped)	9.1 m/30 ft
Length (fully lined)	10 km/6.25 miles
Outlet (to sea level)	(el*) -9.14 m/-30 ft
Deepest point (to sea level)	(el*) -40.44 m/-132.69 ft
Net head of water	148 m/487 ft
Rock removed during excavation	782,904 m <sup>3</sup> /1,024,000 yds <sup>3</sup>
Total concrete to line tunnel	210,906 m <sup>3</sup> /275,855 yds <sup>3</sup>
Total concrete for grouting	9,948 m <sup>3</sup> /13,012 yds <sup>3</sup>

Grouting pressure, up to	2,200 psi
Discharge velocity – 450 cumecs	20.9 kmh/13 mph
Maximum water inflow during excavation, March 1968	43,418 litres p/m, 11,470 gallons p/m
Average labour force 1964 – 68	531
Average terminations 1964 – 68	626
Annual turnover percentage	121%
<i>Second: (9.6km by TBM, 0.2km by drill and blast)</i>	
Diameter (circular)	10.0 m/32.81 ft
Length (70% unlined)	9.8 km/6.09 miles
Outlet (to sea level)	(el*) -4.88 m/-16 ft
Deepest point (to sea level)	(el*) -43.35 m/-142 ft
Net head of water	160 m/524 ft
Rock removed during excavation	approx. 1,630,000 m <sup>3</sup> , 2,132,000 yd <sup>3</sup>
Total stresscrete to line tunnel	1094.4 m/3591 ft
Total shotcrete (75mm to 150mm thick)	2000 m/6562 ft
Discharge velocity – 510 cumecs (using both tunnels)	11 kmh/6.8 mph
Maximum water inflow during excavation, October 1999	61,020 litres p/m 16,120 gallons p/m
Approx labour force	200
Total man hours	1,500,000
No loss of life or serious permanent injuries (most serious recorded were broken bones or crushing).	
Rock spoil has created a new “hill” to the left of the original outlet and channel, 1500m long, 250m wide and between 10 – 15 m high, covered by 250,000 native plants grown especially for this project.	

# Access tunnel

Diameter	6.7 m/22 ft
Length	2,042 m/6,700 ft
Gradient	1:10

## WE'RE HERE TO HELP

Please feel free to contact our Customer Service Team.

Phone 0800 496 496

Fax 0800 497 498

Monday to Friday, excluding public holidays,  
between 7.30am and 7.30pm

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